# REVOLVER OPTIC CONVERSION (R.O.C.) INSTALLATION GUIDE

# FOR TRIJICON RMR®cc RED DOT SIGHT:

#### **Included hardware:**

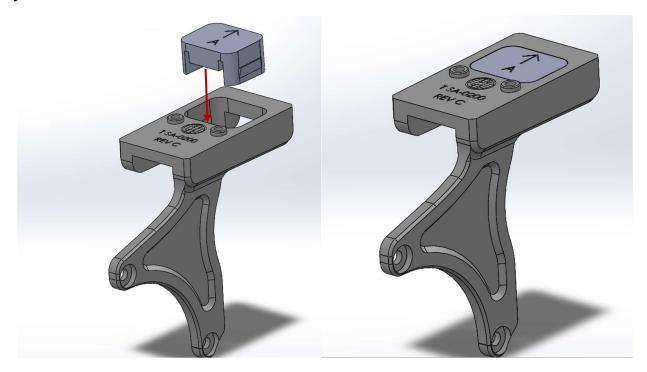
- 1X Revolver Optic Conversion (R.O.C) TRIJICON RMR®cc Base
- 1X Teflon Top Spacer A (For .38 Caliber S&W 442, 642, 432, 351C)
- 1X Teflon Top Spacer B (For .22 Caliber S&W G43C)
- 1X Single Use Blue Loctite
- 2X 0.015" R.O.C Spacer
- 2X 5-44 UNF Button Head Screws (Torx 10 Drive)

# **Required Tools:**

- Torx 10 Driver
- Small Flathead Screwdriver
- Torque Driver (0-25 Inch Pounds or equivalent)

#### PRE-INSTALLATION OF TOP SPACER:

Choose the correct **Top Spacer** according to the supported models listed above for your revolver and insert the spacer into the **R.O.C.** from above with the arrow pointing forward. Press the **Top Spacer** down into the opening on the top of the **R.O.C.** until the top of the spacer is flush with or below the top of the **R.O.C** and it snaps into place. Proceed to installing the **R.O.C.** on your Revolver.



#### **STEP 1:**

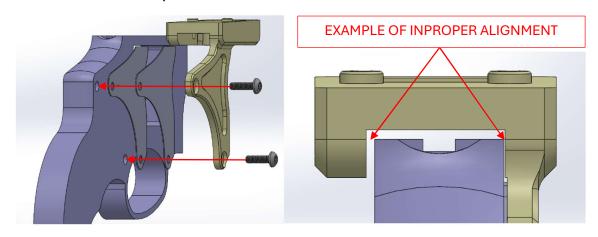
Using a small Flathead Screwdriver, remove the two screws on the side of your S&W 442 J-Frame Revolver shown here and place them aside for safe keeping.

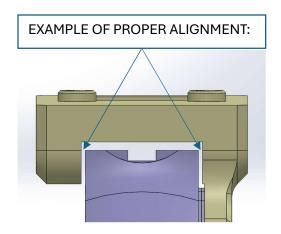




#### **STEP 2:**

Visually determine whether you will need 1 or both of the included **0.015" R.O.C Spacers**. To do this, first line up one of the spacers with the frame of your S&W 442 J-Frame Revolver using the two screw holes as a guide. Then partially install the **R.O.C Base**, holding it flush against the mating side of the revolver with the spacer in-between.



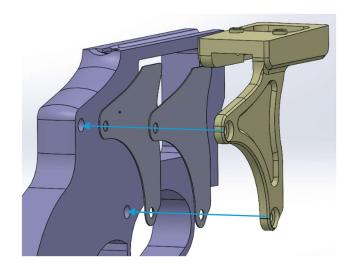


If the top portion of the **R.O.C.** is centered, then proceed to the next step and finish installation.

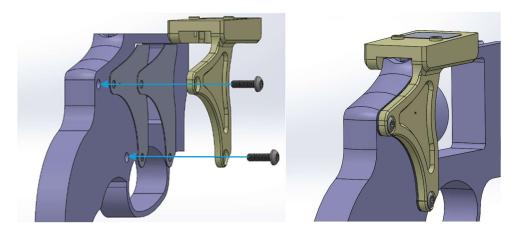
If the top portion R.O.C. is not centered, remove the **R.O.C. Base** and add the second included **0.015" R.O.C. Spacer**. The top of the **R.O.C. Base** should be centered over the top of the barrel. Proceed to the next step and finish installation.

#### **STEP 3:**

Ensure the 0.015" R.O.C Spacer(s) and R.O.C. Base are lined up with the screw holes shown here:

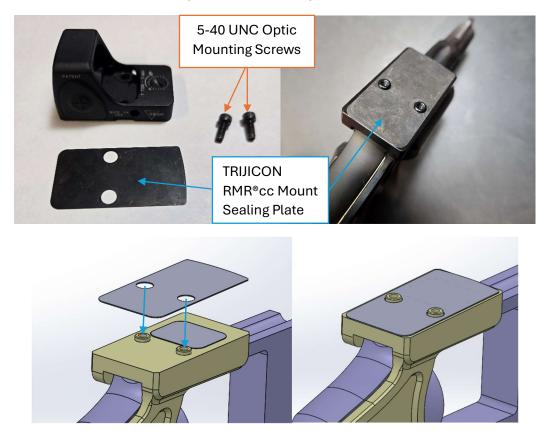


Place a small amount (2 to 3 drops) of **BLUE LOCTITE** on each screw before inserting and tightening to 15 in/lbs. It is recommended that you wait the full 24 hours for the **BLUE LOCTITE** to completely cure before firing your firearm after installation.



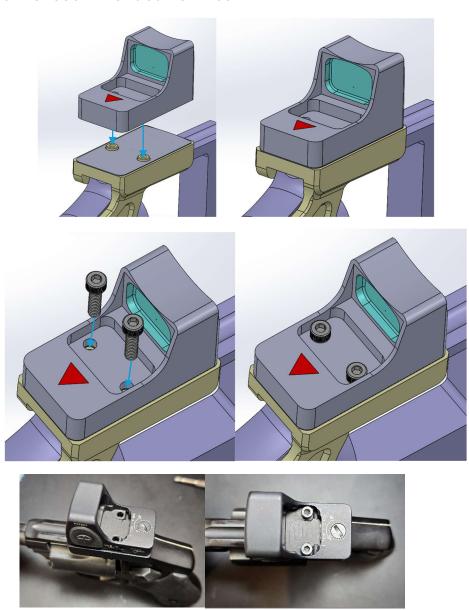
#### **STEP 4:**

Locate and place your TRIJICON RMR®cc Mount Sealing Plate, followed by your TRIJICON RMR®cc Optic onto the top of the **R.O.C. Base** as shown:



### **STEP 5:**

Use the 5-40 UNC optic mounting screws included with your TRIJICON RMR®cc Optic to attach the optic to the **R.O.C. Base** as shown. Add 2-3 drops of the included **Blue Loctite** to the threads of the optic screws, and tighten each screw to the recommended 15in/lbs:



# Installation is now complete!

